



creative thermoplastic compounds

Polytron P40B11

Release Date: 02/02/2014

A Chemically Coupled 40% Long Glass Fiber Reinforced Black Polypropylene, Heat Stabilized for Injection Moulding applications.

ISO

PHYSICAL PROPERTIES	UNIT	TEST METHOD	VALUES
DENSITY	g/m ³	ISO-1183	1.22
MOULD SHRINKAGE	%	ISO-2577	0.25-0.4
MECHANICAL PROPERTIES	UNIT	TEST METHOD	VALUES
TENSILE YIELD STRENGTH	MPa	ISO-527	120
TENSILE MODULUS	MPa	ISO-527	10000
STRAIN @ BREAK	%	ISO-527	2.
FLEXURAL STRENGTH	MPa	ISO-178	190
FLEXURAL MODULUS	MPa	ISO-178	9000
NOTCHED IZOD IMPACT STRENGTH +23°C	Kj/m ²	ISO-180	19
NOTCHED CHARPY IMPACT STRENGTH +23°C	Kj/m ²	ISO-179	20
NOTCHED CHARPY IMPACT STRENGTH -30°C	Kj/m ²	ISO-179	18
UN NOTCHED CHARPY IMPACT STRENGTH +23°C	Kj/m ²	ISO-179	65
UN NOTCHED CHARPY IMPACT STRENGTH -30°C	Kj/m ²	ISO-179	45
THERMAL PROPERTIES	UNIT	TEST METHOD	VALUES
HDT AT LOAD 1.8 Mpa	°C	ISO-75	157
FLAMMABILITY	mm/min	FMVSS302	22
UL FLAMMABILITY		UL-94 3mm	H.B.
MELTING POINT	°C	ISO-11357	168

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